



Car Refinish

**ANEST  
IWATA**

# GRAVITY

SPRAYGUNS  
SERIES

W-300



W-300 **WB**

LPH-300



EN

IT

FR

ES

PT

DE







SE



USE &  
MAINTENANCE  
INSTRUCTION  
MANUAL

CE  EAC

**TECHNICAL DATA**

HIGH T.E.C. series		 Ø mm	 No.	 bar	 m³/min	 l/min	 mm
<b>W-300</b>	W-300-081G	0.8	E1	2.5	60	80	100
	W-300-101G	1.0	K1		100	145	130
	W-300-132G	1.3	H2		160	225	175
<b>W-300 WB</b>	W-300 WB -101G	1.0	WB1	1.5	65	190	230
	W-300 WB -121G	1.2			100		240
	W-300 WB -141G	1.4			125		250
Tested with 20 sec./Ford cup# 4 automotive repair paint.							
<b>LPH-300 (LVLP)</b>	LPH-300-104LV	1.0	LV4	1.3	50	240	200
	LPH-300-124LV	1.2			70		210
	LPH-300-144LV	1.4			90		250
	LPH-300-164LV	1.6			110		230
	LPH-300-184LV	1.8			130		
	LPH-300-200LV	2.0			150		
Tested with 16 sec./Ford cup# 4 automotive repair paint.							

**Nozzle\_Needle set Combination**

	Fluid Nozzle		Fluid Needle
	Size	Mark	Mark
<b>W-300</b>	0.8 (0.031)	W101/08	30008
	1.0 (0.039)	W101/10	
	1.3 (0.051)	W101/13	10013
<b>W-300 WB</b>	1.0 (0.039)	W300WB/10	30008
	1.2 (0.047)	W300WB/12	
	1.4 (0.055)	W300WB/14	10013
<b>LPH-300</b>	1.0 (0.039)	100LV/10	30008
	1.2 (0.047)	100LV/12	
	1.4 (0.055)	100LV/14	10013
	1.6 (0.063)	100LV/16	
	1.8 (0.071)	100LV/18	10018
	2.0 (0.078)	100LV/20	

**!** Before use, adjustment or maintenance, it is important to read this instruction manual very carefully. This manual must be stored in a safe place for any future reference.

**CE** **Ex** II 2 G X This **ANEST IWATA** spray guns kit complies to ATEX regulations **ATEX 2014/34/EU**.

Protection level: II 2 G X Suitable for using Zones 1 and 2.  
X marking: Any static electricity discharged from the spray gun is to be diverted to the ground via the conductive air hose as stipulated.

**!** **ALWAYS observe WARNINGS and CAUTIONS in this instruction manual.**

Symbol	WARNING	Hazard level	Consequence
<b>!</b>	<b>WARNING</b>	Potentially hazardous situation	Death or serious injury
	<b>CAUTION</b>	Potentially hazardous situation	Minor to moderate injury
	<b>IMPORTANT</b>	Potentially hazardous situation	Property damage

## 1. TECHNICAL SPECIFICATIONS

Max. working air pressure:	6.8 bar (98 PSI)
Weight g (lbs): (without cup)	320 (0.70)
Noise level (LAeqT)*: W-300	76.3 dB(A)
Noise level (LAeqT)*: LPH-300	70.1 dB(A)
Air Connection:	G1/4" M
Fluid Connection:	G1/4" M
Max. Temperature range:	Atmosphere 5 ~ 40 °C / Air-Fluid 5 ~ 43 °C
* Measuring point: 1m backwards from gun, 1.6 m height.	

## 2. SAFETY WARNING FIRE AND EXPLOSION



- Never use the following HALOGENATED HYDROCARBON SOLVENTS:** which can cause cracks or dissolution of gun body (aluminium) due to chemical reaction. UNSUITABLE SOLVENTS: methyl chloride, dichloromethane, 1,2-dichloroethane, carbon tetrachloride, trichloroethylene, 1,1,1-trichloroethane
- Sparks and open flames are strictly prohibited.** Paints can be highly flammable and can cause fire. Do not expose to open flames, electrical goods, cigarettes etc.
- Securely ground spray gun using conductive air hose.** (Less than 1MΩ)  
Always ensure that the spray gun is earthed correctly.

## PROTECTION OF HUMAN BODY



- Use in a well-ventilated site, using a spray booth.**  
Poor ventilation can cause organic solvent poisoning and fire.
- Always wear protective gear (safety glasses, mask, gloves) to avoid inflammation of eyes and skin.**  
In case of any physical discomfort, immediately seek medical advice.
- Wear earplugs if necessary.**  
Noise level can exceed 85 dB(A), depending on operating conditions and painting site.
- Pulling the trigger many times during operation, may cause carpal tunnel syndrome.** Always rest, in case of tiredness.

## IMPROPER USE



- Never point gun towards people or animals.**
- Never exceed maximum working pressure or maximum operating Temperature**
- Always release air and fluid pressure before cleaning, disassembling or servicing.** Otherwise, remaining pressure can cause bodily injury due to improper operation or scattering of cleaning liquid.
- Tip of fluid needle set has a sharp point.**  
Do not touch the tip during maintenance to avoid accidents.
- Never use this gun to spray foods or chemicals.** Otherwise, foreign substance, could cause corrosion of fluid passages which could adversely affect health.
- Never alter this spray gun,** to avoid insufficient performance and damage.
- If something goes wrong, immediately stop operation and find the cause.** Do not use again, until you have solved the problem.
- Do not enter working areas, where robots, reciprocators, etc. are used, until they have been turned off.** Otherwise, they could cause injury.

## 3. HOW TO CONNECT

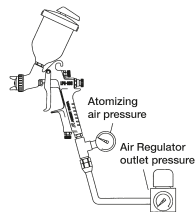
### CAUTION



- Use clean air filtered through air dryer and air filter.
  - When using this gun for the first time after purchase, adjust fluid needle packing set, spray cleaner to clean fluid passages and remove rust preventive oil.
  - Firmly fix cup to spray gun, to avoid that disconnection of it, can cause bodily injury.
- Firmly connect an air hose to air nipple 1/4" M (5-1).
  - Firmly connect a suitable cup to fluid nipple.
  - Flush fluid passages with a compatible cleaner.
  - Pour paint into container, test spray, adjust fluid output and pattern width.

## 4. HOW TO OPERATE

- Suggested atomizing air pressure is 1.5 to 2.5 bar (21 to 36 PSI).
  - In the case of **LPH-300** suggested atomizing air pressure is 1.0~1.3 bar (14~18 PSI). In this way the gun will atomize within 0.7 bar (10 PSI) inside air cap.
- NOTE:** To have a correct air volume to atomize to 0.7 bar (10 PSI), using an air hose of 12 m long, the inner hose diameter must be minimum 8mm.



- Recommended paint viscosity differs according to paint property and painting conditions. 12 to 23 sec. / Ford cup#4 is recommended.
- Set the spray distance from the gun to the work piece, as near as possible within the range of 100-200 mm (3.9 - 7.9 in)
- The gun should be held so that it is perpendicular to the surface of the workpiece at all times. Then, the gun should move in a straight and horizontal line. Arcing the gun causes uneven painting.

## 5. MAINTENANCE AND INSPECTION

### CAUTION



Before carrying out maintenance and inspection ALWAYS observe warning indications.

- Never use spare parts that are not ANEST IWATA originals.
- Never damage fluid nozzle tip, fluid needle or air cap holes.
- Never immerse the spray gun completely in liquids such as thinner.

### 5.1 MANUAL CLEANING PROCEDURE



The fluid passages of the gun, must be cleaned thoroughly after each use, especially after use with bi-component paints. Incomplete cleaning can cause defective pattern shape.

- Never soak air cap set (1) in cleaning liquid for an extended period, even when cleaning.
- Never use metal brush to clean the gun.

1. Drain remaining paint from spray gun and cup, into a suitable container.
2. Pour cleaner into cup.
3. Unscrew air cap (1) by 2 turns, to allow atomizing air to back flush, fluid passages of the gun.
4. Pull trigger (16) and make sure, that atomizing air enters cup.
5. Leave cleaner for a few seconds, then empty it into suitable waste container.
6. Repeat procedure above, until spray gun is clean.
7. Remove air cap (1) and cup from gun, then clean each section with brush soaked with cleaner and wipe out with waste cloth.
8. DRY ALL PARTS completely and apply spray gun lubricant to each thread.

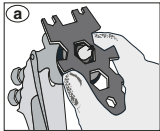
### 5.2 AUTOMATIC CLEANING PROCEDURE

- When using automatic spray gun washer, follow the instruction manual provided with it. Before cleaning, make sure air is released from air passages.

- Only use suitable cleaner designed for your spray gun washer.
- Make sure that the equipment is dried immediately after cleaning.
- Do not leave spray guns inside spray gun washer, after cleaning. Cleaner vapour can damage packings and cause corrosion inside gun body.
- Do not leave spray guns soaking in cleaner.
- Securely ground washer equipment. Use of cleaner with waterborne coatings, can increase PH level, especially after several cleanings. Please, replace the cleaner regularly in order to always ensure the best spray gun performance.
- Make sure that the PH level of cleaner does not exceed the limit. PH level: 6.0-8.0 (but only during cleaning).

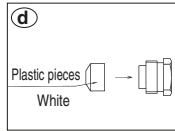
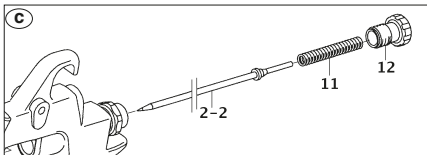
### 5.3 DISASSEMBLY PROCEDURE

- Before disassembly, fully clean fluid passages.



- a. Disassemble fluid nozzle (2-1), while keeping fluid needle (2-2) pulled (triggering) in order to protect its seat section.
- b. Disassemble fluid needle set (2-2), (only when strictly necessary)

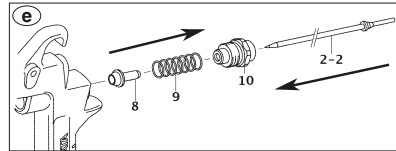
- c. Remove fluid adj. knob (12), needle spring (11), extracting the spring and fluid needle set (2-2), from the back of fluid adj. guide set (10) still assembled on the gun body.



- d. Needle packing set (20), must always be adjusted while fluid needle set (2-2) is inserted and in the following way: tighten it by hand (about a 60 degree turn) and then with spanner. When you remove needle packing set (20), do not leave plastic piece of needle packing set (20) in the gun body.

- If you tighten fluid needle packing set (20) too much, fluid needle set (2-2) will not move smoothly, resulting in paint leakage from tip of fluid nozzle (2-1).
- Try to adjust it carefully while pulling trigger and confirming movement of fluid needle set (2-2).
- If you tighten it too much, repeat operation.

- e. Air valve assembly (8), assemble air valve (8), air valve spring (9) and fluid adj. guide set (10) together. Next, insert fluid needle set (2-2) into fluid adj. guide set (10), fit it to gun body set and screw fluid adj. guide set (10).
- If you try to fit air valve spring (9) and air valve (8) to gun body set without fluid needle set (2-2), air valve (8) will not be fitted correctly and the packing in the fluid adj. guide set (10) will be damaged.



- f. Disassembly of pattern adjustment set (6) and/or air adjustment set (14). In order to disassemble pattern adj. set (6) and/or air adj. set (14), turn manually turn the hexagon knob of the adjustment counter-clockwise to open it completely and unscrew the hexagon face with a spanner turning it counter-clockwise.

- To reassemble pattern adjustment set (6) and/or air adjustment set (14), reverse the procedure.

**IMPORTANT:** Before reassembling pattern adjustment set and/or air adjustment set, make sure that these operations are carried out with the adjustment fully open.

### 5.4 INSPECTION & REPLACEMENT STANDARD

WHERE TO INSPECT	REPLACEMENT PART
a. Each hole passage of air cap (1) and fluid nozzle (2-1).	Replace if it is crushed or deformed.
b. Packing and O ring	Replace if it is deformed or worn out.
c. Leakage from seat section between fluid nozzle (2-1) and fluid needle set (2-2).	Replace them if leakage does not stop after fully cleaning fluid nozzle (2-1) and fluid needle set (2-2).  If you replace fluid nozzle (2-1) or fluid needle set (2-2) only, fully match them and confirm that there is no leakage.

## 6. TROUBLESHOOTING

### GUN DOES NOT SPRAY



- Fluid adj. knob (12) closed. Check and adjust.
- Tip hole of nozzle obstructed. Check and clean.
- Paint filter obstructed. Check and clean.
- Non drip obstructed. Check and clean.

### INTERMITTENT SPRAY PATTERN



- Air escapes from fluid nozzle (2-1). Check , clean & replace if necessary.
- Air escapes from fluid needle packing (20). Tighten.
- Air escapes from cup joint. Tighten.
- Dirt inside air cap (1). Clean.

### DEFECTIVE SPRAY PATTERN



- Dirty nozzle (2-1) or air cap (1). Clean carefully.
- Nozzle (2-1) or air cap (1) has been damaged. Replace if damaged.
- Fluid nozzle (2-1) is loose. Tighten.
- Paint viscosity too high or too low. Dilute paint or increase viscosity
- Fluid output too high or too low. Adjust fluid adj. knob (12) to reduce or increase.

### LEAKING

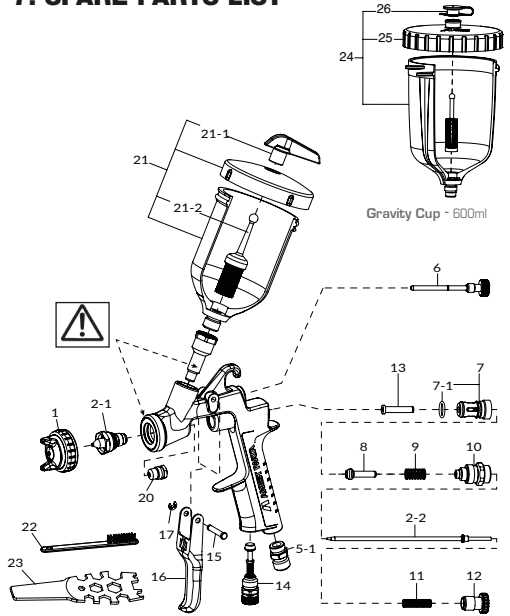


- Fluid nozzle (2-1), needle set (2-2) or gun body, dirty, damaged or worn on seat. Clean or replace if necessary.
- Dirt inside air cap (1). Clean.
- Loose fluid adj. knob (12). Adjust.
- Fluid needle spring (11) is worn. Replace.
- Loose fluid nozzle (2-1). Tighten.
- Needle packing set (20) loose, too tight, dirty or worn. Adjust, clean or replace.

### AIR ESCAPES FROM AIR CAP

- Air valve (8), air valve seat (7) or air valve spring (9) dirty or damaged. Clean or replace if necessary.
- Air valve seat set o ring (7-1) damaged or worn. Replace.

## 7. SPARE PARTS LIST



Gravity Cup - 600ml

REF.	DESCRIPTION	
1	Air cap	
2-1	Fluid Nozzle	●
2-2	Fluid Needle	●
5-1	Air nipple	
6	Pattern adjustment set	
7	Air valve seat	
7-1	O'ring	●
8	Air valve	●
9	Air valve spring	
10	Fluid adjustment guide	
11	Needle spring	
12	Fluid adjustment knob	
13	Air valve shaft	●
14	Air adjustment set	
15	Trigger stud	
16	Trigger	
17	E stopper	●
20	Needle Packing set	
22	Brush	
23	Universal spanner	
21	Gravity cup 200 ml	
21-1	Non Drip	
21-2	Filter 50 mesh	
24	Gravity cup 600 ml	
25	Lid	
26	Non Drip	
	<b>NEVER REMOVE FLUID NIPPLE and BAFFLE RING FROM GUN BODY!</b> Any malfunctions resulting by the removal of the following parts will not be covered by the Warranty. In case of replacement contact your Technical Service directly.	
●	<b>Marked parts are wearable parts.</b>	

**IMPORTANT**

When ordering parts, specify gun model, part name with No. and marked No. of air cap set, fluid nozzle and fluid needle.